



## Machine Operator

### Employer

Columbia Elevator  
7702 W Fifth Ave  
Strother Field Industrial Park  
Winfield, KS 67156  
Ph (620)442-2510

### Job Details

**Title:** Machine Operator

**Job Location:** Winfield

**Position Type:** Full-time

**Hours:** 1<sup>st</sup> Shift

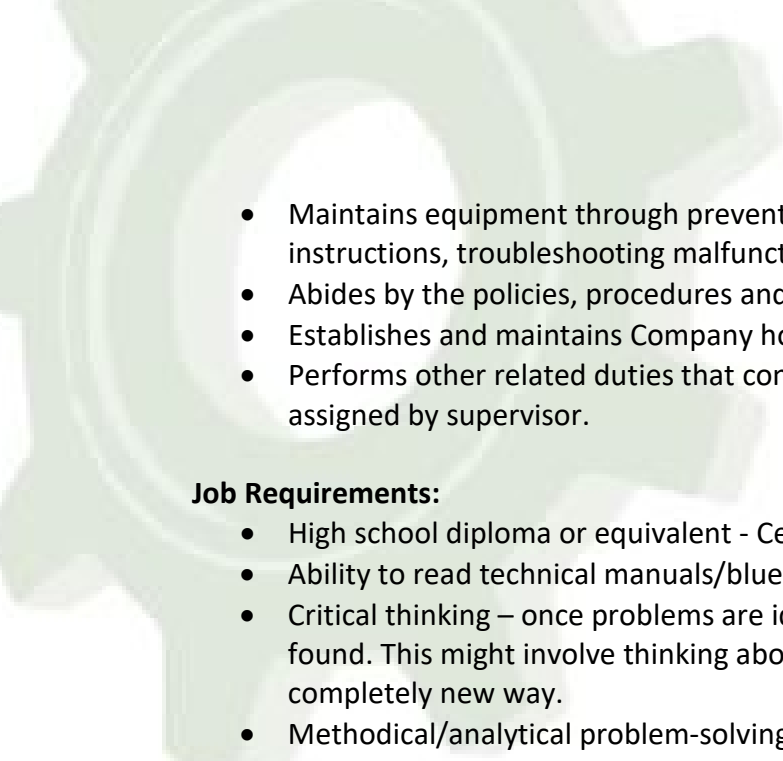
**Wages:** \$14-\$20/hr

### **Job Purpose:**

In alignment with company vision, mission, values, and objectives, the CNC Operator/Programmer produces machined parts by programming, setting up and operating a computer numerical control (CNC) machine.

### **Job Duties:**

- Reads and interprets blueprint designs of the product to be manufactured and sets machine to produce product/components to customer specification.
- Programs router by entering instructions, including zero and reference points; setting tool registers, offsets, compensation, and conditional switches, calculating requirements including basic math, geometry, trigonometry, proving part programs.
- Sets up router to manufacture parts; loads feed mechanism by lifting stock into position.
- Verifies settings by measuring positions, first-run part and sample work pieces.
- Makes mechanical and/or program adjustments to ensure parts are meeting quantity and quality requirements.
- Periodically checks CNC machine to ensure positioning of drills stay perfectly aligned.
- Maintains safe operations by adhering to safety procedures and regulations by adhering to safety procedures and regulations.

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- Maintains equipment through preventative maintenance; following manufacturer's instructions, troubleshooting malfunctions; calling for repairs.
  - Abides by the policies, procedures and work rules established by the plant.
  - Establishes and maintains Company housekeeping standards.
  - Performs other related duties that contribute to the success of the operation as assigned by supervisor.

**Job Requirements:**

- High school diploma or equivalent - Certificate in CNC Operations preferred
- Ability to read technical manuals/blueprints/drawings
- Critical thinking – once problems are identified, solutions and improvements must be found. This might involve thinking about a process, procedure or problem in a completely new way.
- Methodical/analytical problem-solving skills, and strong mechanical aptitude.
- Strong organizational/follow-up skills; attention to detail
- Ability to work well with limited supervision.
- Professional presentation and attitude.
- Ability to lift 50 lbs.

**Application Instructions:**

<https://www.indeed.com/jobs?q=machine+operator&l=winfield%2C+ks&from=searchOnHP&vjk=d32d9fdd402c1e49>

